



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

River City Metrology, LLC a.k.a Innovative Metrology Services
2215 29th Street SE Suite B1, Grand Rapids, MI 49508

*(Hereinafter called the Organization) and hereby declares that Organization is accredited
in accordance with the recognized International Standard:*

ISO/IEC 17025:2005

This accreditation demonstrates technical competence for a defined scope and the
operation of a laboratory quality management system
(as outlined by the joint ISO-ILAC-IAF Communiqué dated January 2009):

Dimensional Testing
(As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen
President/Operations Manager

Perry Johnson Laboratory
Accreditation, Inc. (PJLA)
755 W. Big Beaver, Suite 1325
Troy, Michigan 48084

Initial Accreditation Date:

September 28, 2016

Issue Date:

September 28, 2016

Expiration Date:

December 31, 2018

Accreditation No.:

91723

Certificate No.:

L16- 404

*The validity of this certificate is maintained through ongoing assessments based on a
continuous accreditation cycle. The validity of this certificate should be
confirmed through the PJLA website: www.pjllabs.com*



Certificate of Accreditation: Supplement

River City Metrology, LLC
a.k.a. Innovative Metrology Services
 2215 29th Street SE, Suite B1, Grand Rapids, MI 49508
 Victor Barker Phone: 616-530-4899

Accreditation is granted to the facility to perform the following testing:

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	RANGE (WHERE APPROPRIATE) AND DETECTION LIMIT
Dimensional Inspection ^F	Parts and Artifacts	Dimensional Inspection	Caliper	1 in to 12 in (25 mm to 300 mm)
			Height Gage	0.0005 in to 24 in (25 mm to 600 mm)
			Plunger Test Indicator	0.01 in to 4 in (0.25 mm to 100 mm)
			Quill Test Indicator	10 μin to 0.5 in
			OD Micrometer	0.05 in to 1 in
			Gage Pin/Plug	0.05 in to 1 in
		Dimensional Inspection Volumetric (3D)	CMM	X = 0.000 004 in to 32 in (0.000 1 mm to 800 mm) Y = 0.000 004 in to 28 in (0.000 1 mm to 700 mm) Z = 0.000 004 in to 24 in (0.000 1 mm to 600 mm)
			CMM	X = 0.000 004 in to 52 in (0.000 1 mm to 1 300 mm) Y = 0.000 004 in to 80 in (0.000 1 mm to 2 000 mm) Z = 0.000 004 in to 40 in (0.000 1 mm to 1 000 mm)

- The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location. Example: Outside Micrometer^F would mean that the laboratory performs this testing at its fixed location.