



# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

## *Certificate of Accreditation*

*Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:*

***River City Metrology, LLC a.k.a Innovative Metrology Services***  
***2215 29<sup>th</sup> Street SE Suite B1, Grand Rapids, MI 49508***

*(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:*

**ISO/IEC 17025:2005**

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

***Dimensional Inspection***  
***(As detailed in the supplement)***

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

*Initial Accreditation Date:*

September 28, 2016

*Issue Date:*

December 5, 2018

*Expiration Date:*

January 31, 2021

Tracy Szerszen  
 President/Operations Manager

*Accreditation No.:*

91723

*Certificate No.:*

L18-570

Perry Johnson Laboratory  
 Accreditation, Inc. (PJLA)  
 755 W. Big Beaver, Suite 1325  
 Troy, Michigan 48084

*The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: [www.pjlabs.com](http://www.pjlabs.com)*



# Certificate of Accreditation: Supplement

**River City Metrology, LLC**  
**a.k.a. Innovative Metrology Services**  
 2215 29<sup>th</sup> Street SE, Suite B1, Grand Rapids, MI 49508  
 Contact name: Victor Barker Phone: 616-530-4899

*Accreditation is granted to the facility to perform the following testing:*

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	RANGE (WHERE APPROPRIATE) AND DETECTION LIMIT
Dimensional Inspection <sup>F</sup>	Parts and Artifacts	Dimensional Inspection	Caliper	1 in to 12 in (25 mm to 300 mm)
			Height Gage	0.000 5 in to 24 in (25 mm to 600 mm)
			Plunger Test Indicator	0.01 in to 4 in (0.25 mm to 100 mm)
			Quill Test Indicator	10 μin to 0.5 in
			OD Micrometer	0.05 in to 1 in
			Gage Pin/Plug	0.05 in to 1 in
		Dimensional Inspection Volumetric (3D) CMM Software Testing Validation to Original Speciation	CMM ASME B89, 4.10 ASME B89, 4.1	X = 0.000 004 in to 32 in (0.000 1 mm to 800 mm)
				Y = 0.000 004 in to 28 in (0.000 1 mm to 700 mm)
		Z = 0.000 004 in to 24 in (0.000 1 mm to 600 mm)		
		X = 0.000 004 in to 52 in (0.000 1 mm to 1 300 mm)		
		Y = 0.000 004 in to 80 in (0.000 1 mm to 2 000 mm)		
		Z = 0.000 004 in to 40 in (0.000 1 mm to 1 000 mm)		

1. The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location. Example: Outside Micrometer<sup>F</sup> would mean that the laboratory performs this testing at its fixed location.